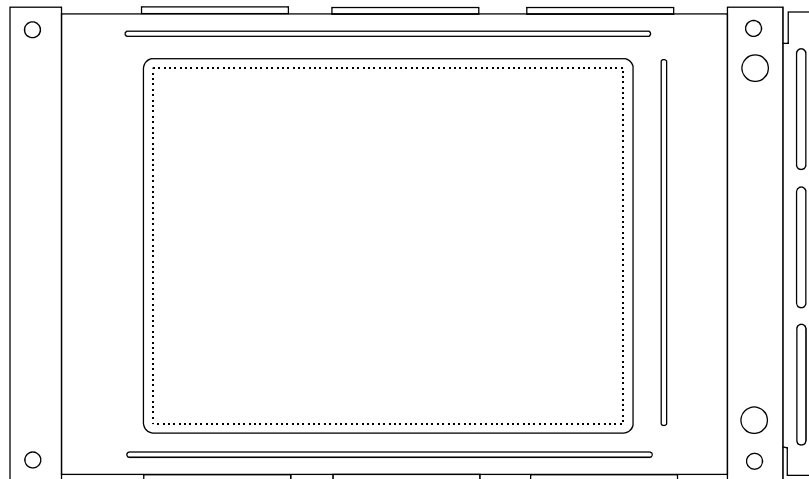




PRODUCT SPECIFICATION

HDM3224N-1

320X240 (1/4 VGA) GRAPHICS
LCD DISPLAY MODULE



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1. MECHANICAL DATA

(1) Product No.	HDM3224N-1
(2) Module Size	167.1 (W)mm x 109.0 (H)mm x 11.0 (D)mm
(3) Dot Size	0.33 (W)mm x 0.33 (H)mm
(4) Dot Pitch	0.36 (W)mm x 0.36 (H)mm
(5) Number of Dots	320 (W) x 240 (H)Dots
(6) Duty	1/240
(7) LCD Display Mode	STN: Blue Mode Rear Polarizer: Transmission
(8) Viewing Direction	6 O'clock
(9) Controller	SED1335(With 32KB SRAM)
(10) DC/DC Converter	Include
(11) Backlight	CCFT
(12) Weight	199 g(Approx.)

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2. ABSOLUTE MAXIMUM RATINGS

(1) ELECTRICAL ABSOLUTE RATINGS

VSS=0V

ITEM	SYMBOL	MIN	MAX	UNIT	COMMENT
Power Supply for Logic	VDD-VSS	-0.3	7.0	V	
Input Voltage	VI	-0.3	VDD+0.3	V	
Static Electricity	-	-	-	-	Note 1

Note 1 LCM should be grounded during handling LCM.

(2) ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

ITEM	OPERATION		STORAGE	
	MIN.	MAX.	MIN.	MAX.
Ambient Temperature	-20	70	-30	80
Humidity(Without Condensation)	Note 2,4		Note 3,4	

Note 2 Ta ≤ 70°C : 75%RH max
 Ta > 70°C : Absolute humidity must be lower
 than the humidity of 75%RH at 70°C

Note 3 Ta at -30°C will be < 48hrs, at 80°C will be < 120hrs


Note 4 Background color will change slightly depending on ambient temperature.
 That phenomenon is reversible.

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3. ELECTRICAL CHARACTERISTICS

3-1. ELECTRICAL CHARACTERISTICS

(VDD = 4.5V±5%)

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	
Power Supply for Logic	VDD-GND	-	4.23	4.5	4.73	V	
Input Voltage	VIH	H level	0.7VDD	-	VDD	V	
	VIL	L level	0	-	0.3VDD	V	
Recommended LC Driving Voltage	VDD-VO	Duty=1/240 Bias=1/13	-20°C	25.3	25.6	25.9	V
			0°C	23.7	24.0	24.3	
			25°C	22.8	23.1	23.4	
			50°C	21.4	21.7	22.0	
			70°C	20.4	20.7	21.0	
Power Supply Current	IDD	OSCILLATOR=10MHz FLM = 99.27 Hz VDD=4.5 V VDD-VO=23.1 V PATTERN :CHECKER 	-	77	116	mA	
Surface Luminance	L	(Dots All On)	-	155.2	-	cd/m ²	
		(Dots All Off)	-	31.3	-		

3-2.ELECTRICAL CHARACTERISTICS OF BACKLIGHT

Used CCFL Rating

Temp.=25°C

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	REMARK
Lamp voltage	V _L	-	260	-	Vrms	-
Lamp current	I _L	4	5	6	mArms	-
Lamp power consumption	P _L	-	1.3	-	W	(*1)
Starting voltage	V _s	-	-	420	Vrms	-
Lamp frequency	F _L	-	35	-	KHz	-
Lamp life time	LL	-	20000	-	hrs	IL = 5 mArms (*2)

(*1) Power consumption excluded inverter loss .

(*2) Lamp life time is defined as follows : The final brightness is at 50% of original brightness .

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4. OPTICAL CHARACTERISTICS

AT Vop

ITEM		Cr(Contrast Ratio)										θ (Viewing Angle)		θ (Viewing Angle)	
		-20℃		0℃		25℃		50℃		70℃		25℃		25℃	
MODE		MIN.	TYP.	MIN.	TYP.	MIN.	TYP.	MIN.	TYP.	MIN.	TYP.	MIN.	TYP.	MIN.	TYP.
N	S	2.5	4.0	3.5	5.0	4.0	5.5	3.0	4.5	2.0	3.0	-	67	-	±32
NOTE		NOTE 6										NOTE 5			

NOTE :

N : TRANSMISSION

S : BLUE

AT $\theta=0^\circ$ $\theta=0^\circ$

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
Response Time (rise)	Tr	-20℃	3200	4000	6000	ms	NOTE 2
		0℃	240	300	450		
		25℃	100	120	180		
		50℃	65	80	120		
		70℃	45	60	90		
Response Time (fall)	Tf	-20℃	1600	2000	3000	ms	NOTE 2
		0℃	350	450	670		
		25℃	110	140	210		
		50℃	45	60	90		
		70℃	40	50	75		

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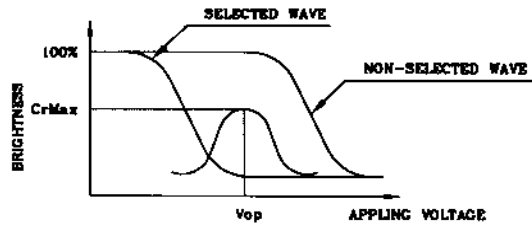
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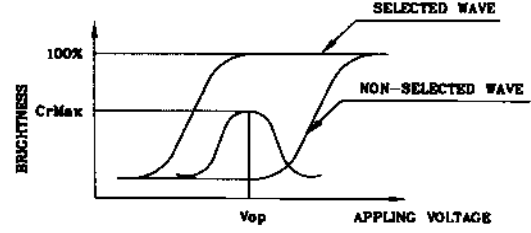
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(FIG 1)

Definition of Operation Voltage(Vop)



(positive type)



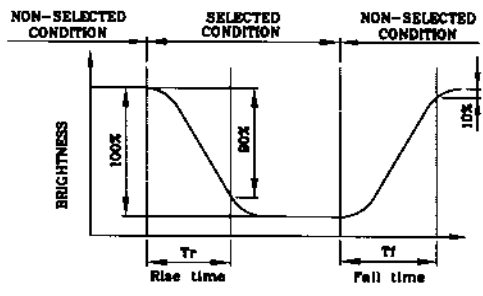
(negative type)

*Conditions

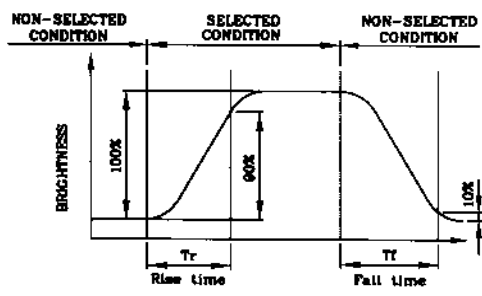
- Viewing Angle : 0
- Frame Frequency : 70Hz
- Applying Waveform : 1/N duty 1/a bias

(FIG 2)

Definition of Response Time(Tr,Tf)



(positive type)



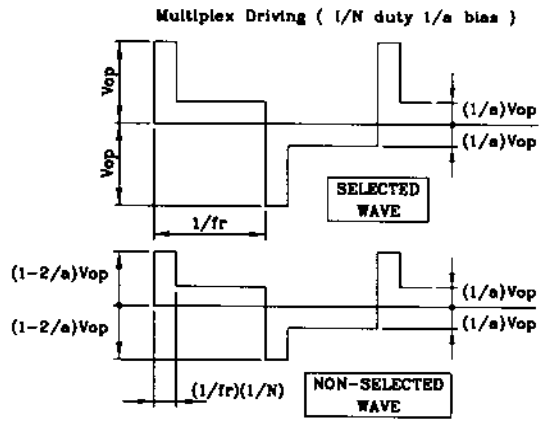
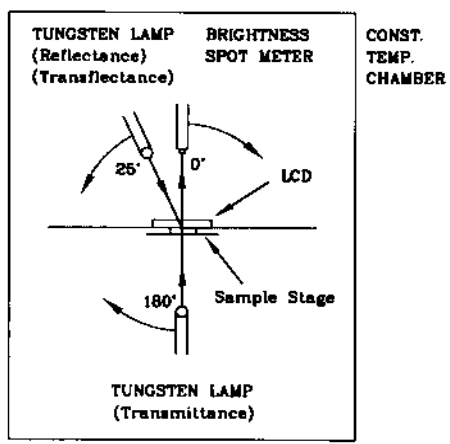
(negative type)

*Conditions

- Operating Voltage : Vop
- Viewing Angle (θ,φ) : (0,0)
- Frame Frequency : 70Hz
- Applying Waveform : 1/N duty 1/a bias

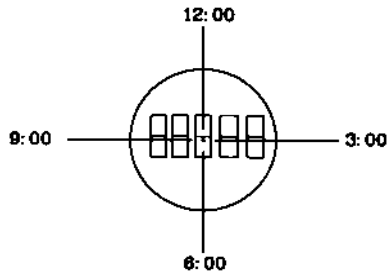
(FIG 3)

Description of Measuring Equipment and Driving Waveforms



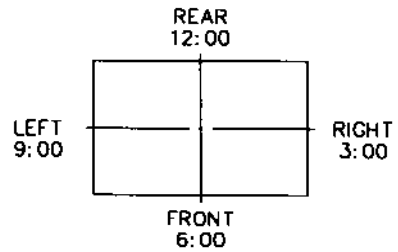
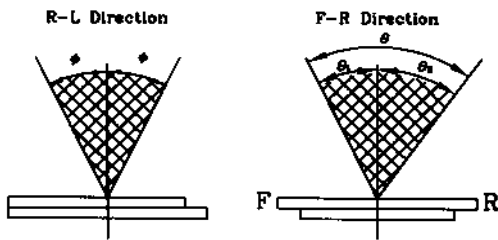
(FIG 4)

Definition of Viewing Direction



(FIG 5)

Definition of Viewing Angle



*For This Product
The Viewing Direction is 8 O'clock
So $\theta_1 > \theta_2$

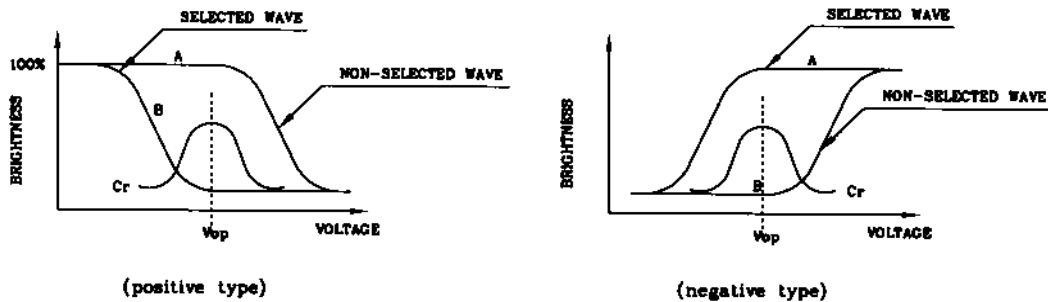
$$\theta = \theta_1 + \theta_2$$

*Conditions

- Operating Voltage : V_{op}
- Frame Frequency : 70Hz
- Applying Waveform : 1/N duty 1/a bias
- Contrast Ratio : larger than 2

(FIG 6)

Definition of Contrast Ratio (Cr)



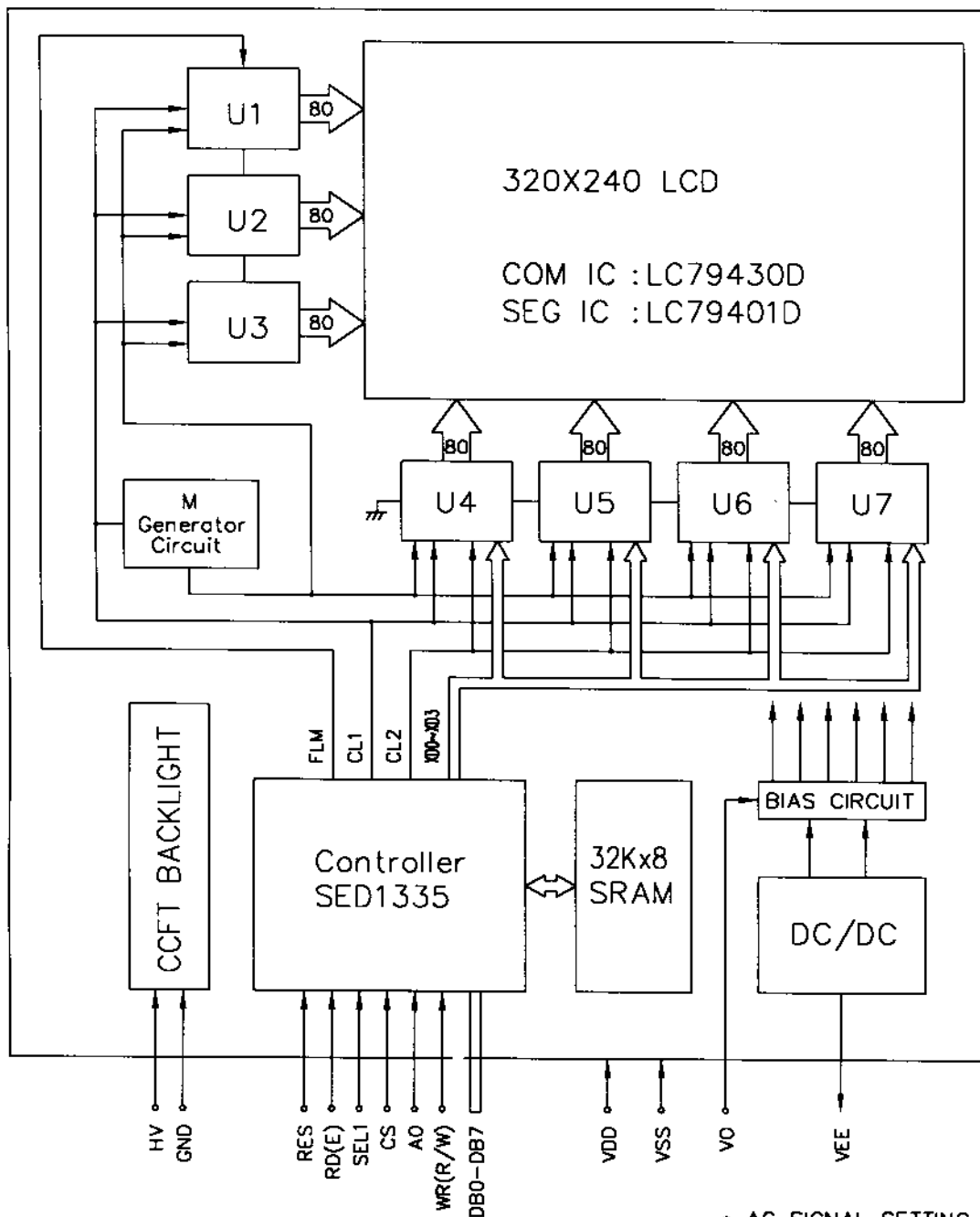
$$\text{Contrast Ratio : } Cr = A/B$$

*Conditions

- Viewing Angle : 0
- Frame Frequency : 70Hz
- Applying Waveform : 1/N duty 1/a bias

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5. BLOCK DIAGRAM



* AC SIGNAL SETTING

J0	J1	J2	J3	J4	J5	J6	J7
L	H	H	L	L	L	L	L

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6. INTERNAL PIN CONNECTION

CN1: Pitch 1.0 mm

Pin No.	Symbol	Function
1	VSS	Ground
2	VDD	Power supply for Logic
3	VO	Negative voltage power supply (Tuned from VDD-VEE)
4	A0	Data type select
5	WR (R/W)	8080 Family : Write signal 6800 Family : R/W signal
6	RD(E)	8080 Family : Read signal 6800 Family : Enable clock
7 5 14	DB0 5 DB7	3-State I/O data bus
15	CS	Chip select
16	RES	This active Low input performs hardware reset on the SED 1335F
17	VEE	Supply voltage for LCD panel (-23V) (Generated from internal DC/DC converter)
18	SEL1	'0' FOR 8080 Family MPU , '1' for 6800 family MPU
19 5 22	N.C.	No connection

CN2 : J.A.E./IL-G-4S-S3C2

Pin No.	Symbol	Level	Function
1	HV	-	Power supply for CCFT
2	NC	-	-
3	NC	-	-
4	GND	-	Ground line (from inverter)

MATING CONNECTOR: J.A.E./IL-G-4P-S3T2-E
or J.A.E./IL-G-4P-S3L2-E

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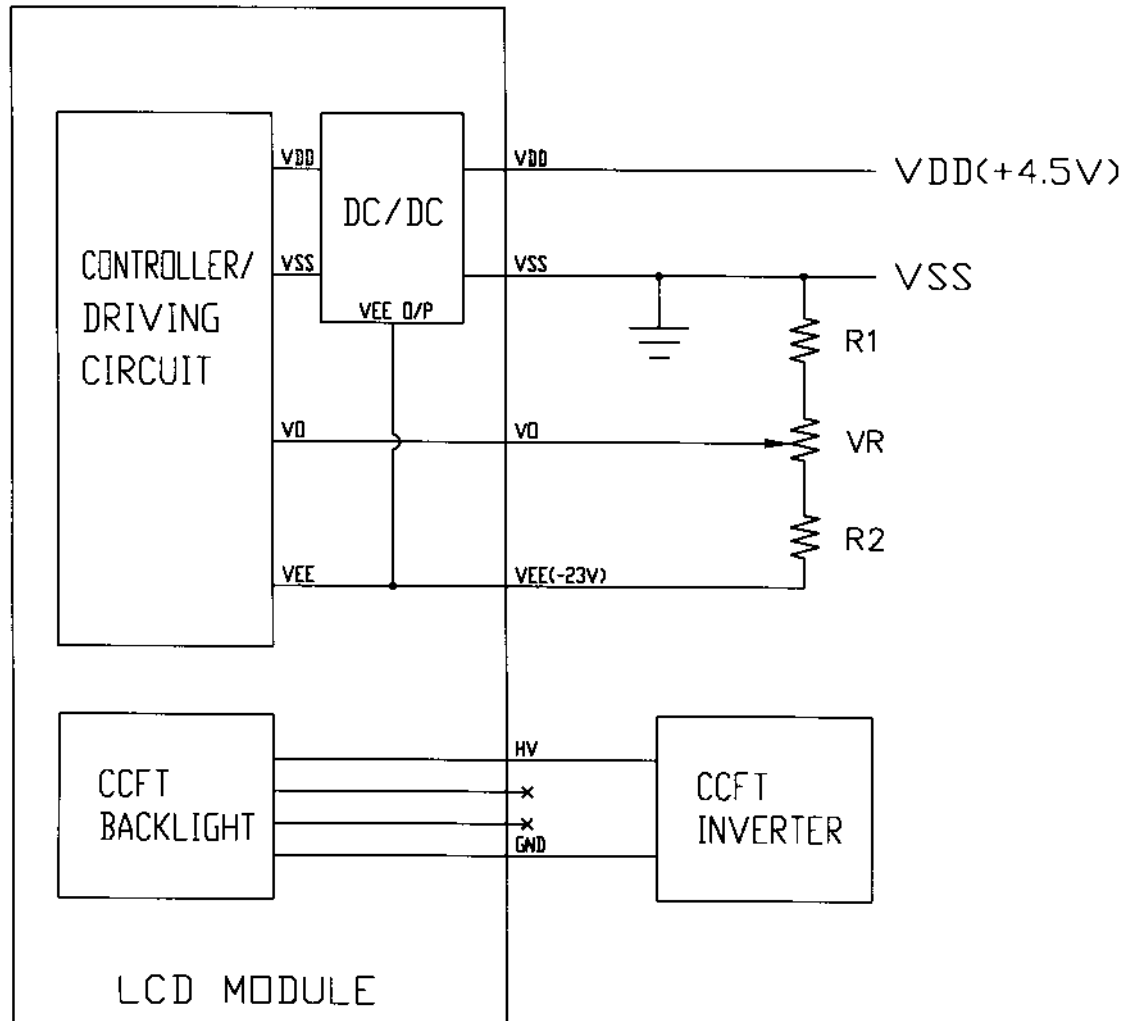
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7. POWER SUPPLY



1. $R1 + VR + R2 = 10K \Omega \sim 20K \Omega$
2. RECOMMENDED CCFT INVERTER: CXA-L10L(TDK)
(OPERATING TEMP. $-10^{\circ}C \sim 60^{\circ}C$)

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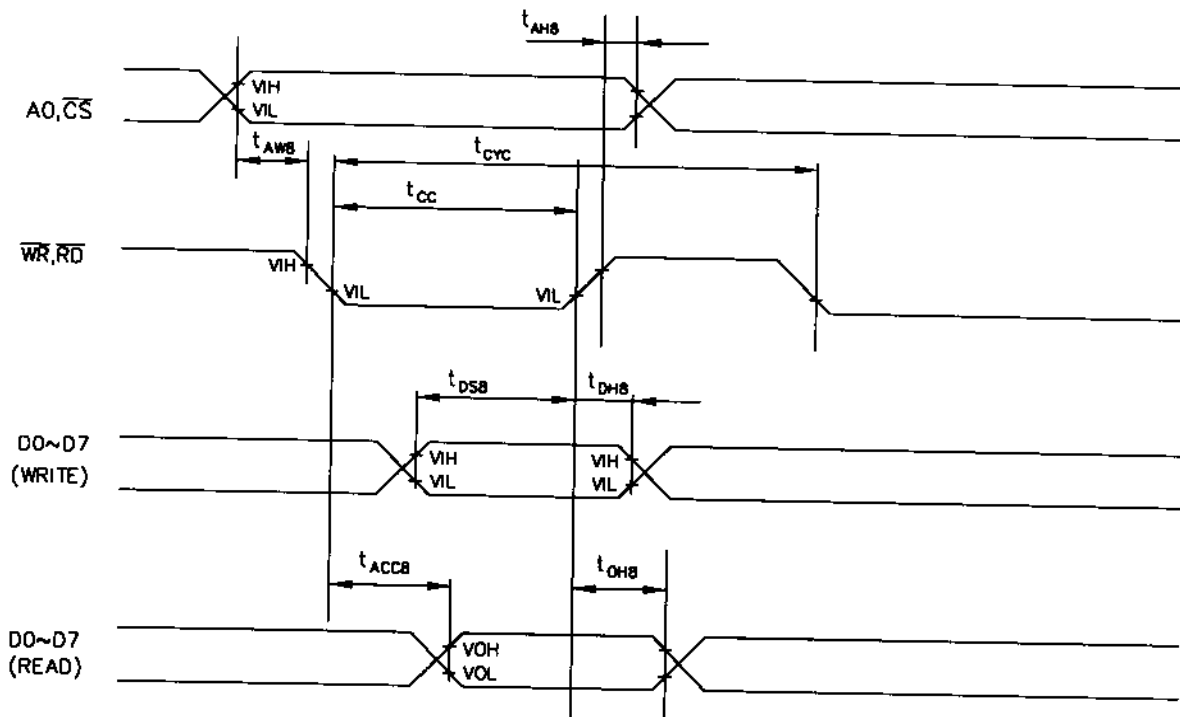
DATE:
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8. TIMING CHARACTERISTICS

8-1. READ/WRITE CHARACTERISTICS(8080 FAMILY MPU)

VDD=5.0V±5%

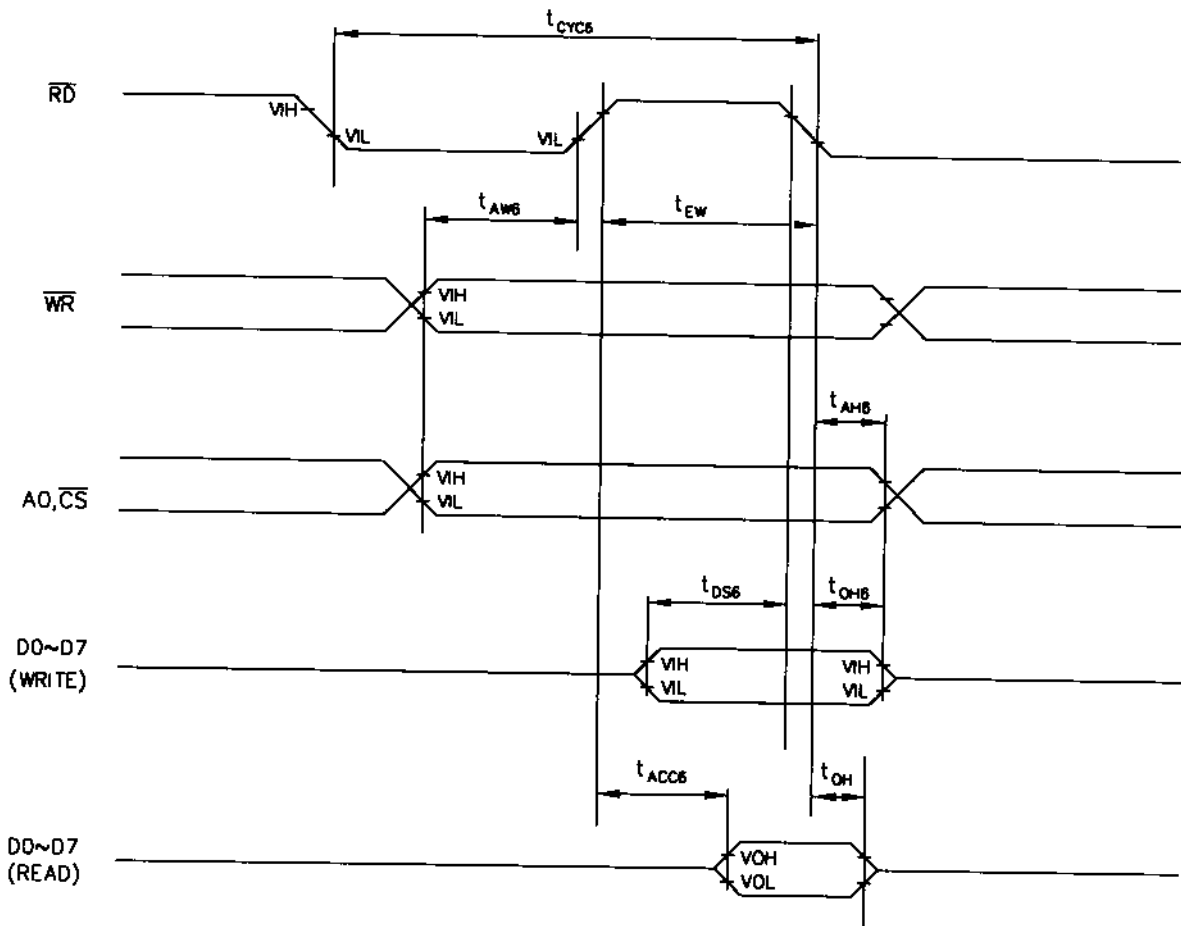
ITEM	ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
A0, \overline{CS}	ADDRESS HOLD TIME	t_{AHS}	10	-	-	ns
	ADDRESS SETUP TIME	t_{AWS}	0	-	-	ns
$\overline{WR}, \overline{RD}$	SYSTEM CYCLE TIME	t_{CYC}	1	-	-	ns
	STROBE PULSE WIDTH	t_{CC}	120	-	-	ns
D0 to D7	DATA HOLD TIME	t_{DHS}	5	-	-	ns
	DATA SETUP TIME	t_{DSB}	120	-	-	ns
	\overline{RD} ACCESS TIME	t_{ACCB}	-	-	50	ns
	OUTPUT DISABLE TIME	t_{OHS}	10	-	50	ns



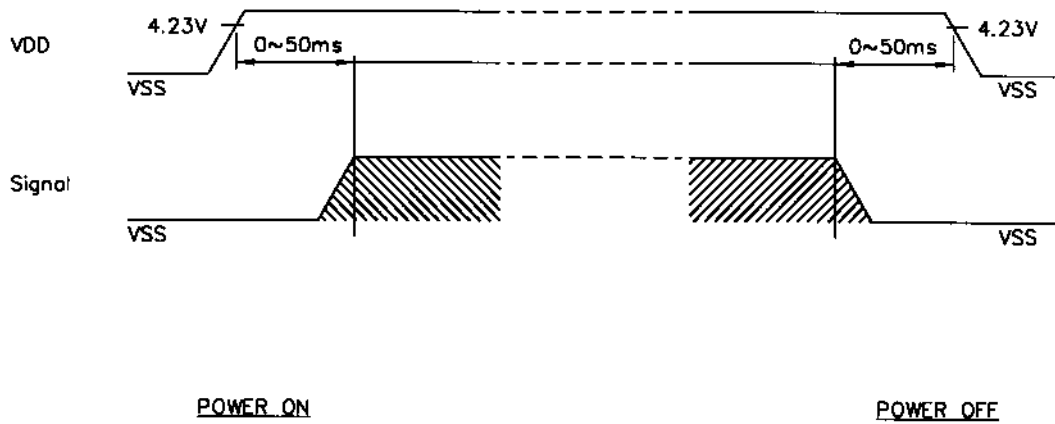
8-2.READ/WRITE CHARACTERISTICS(6800 FAMILY MPU)

VDD=5.0V±5%

ITEM	ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
A0,CS,WR	ADDRESS HOLD TIME	t_{AH6}	0	-	-	ns
	ADDRESS SETUP TIME	t_{AS6}	0	-	-	ns
	SYSTEM CYCLE TIME	t_{CYC6}	1	-	-	ns
D0 to D7	DATA HOLD TIME	t_{DH6}	0	-	-	ns
	DATA SETUP TIME	t_{DS6}	100	-	-	ns
	ACCESS TIME	t_{ACC6}	-	-	85	ns
	OUTPUT DISABLE TIME	t_{OH6}	10	-	50	ns
RD	ENABLE PULSE WIDTH	t_{RDW}	120	-	50	ns



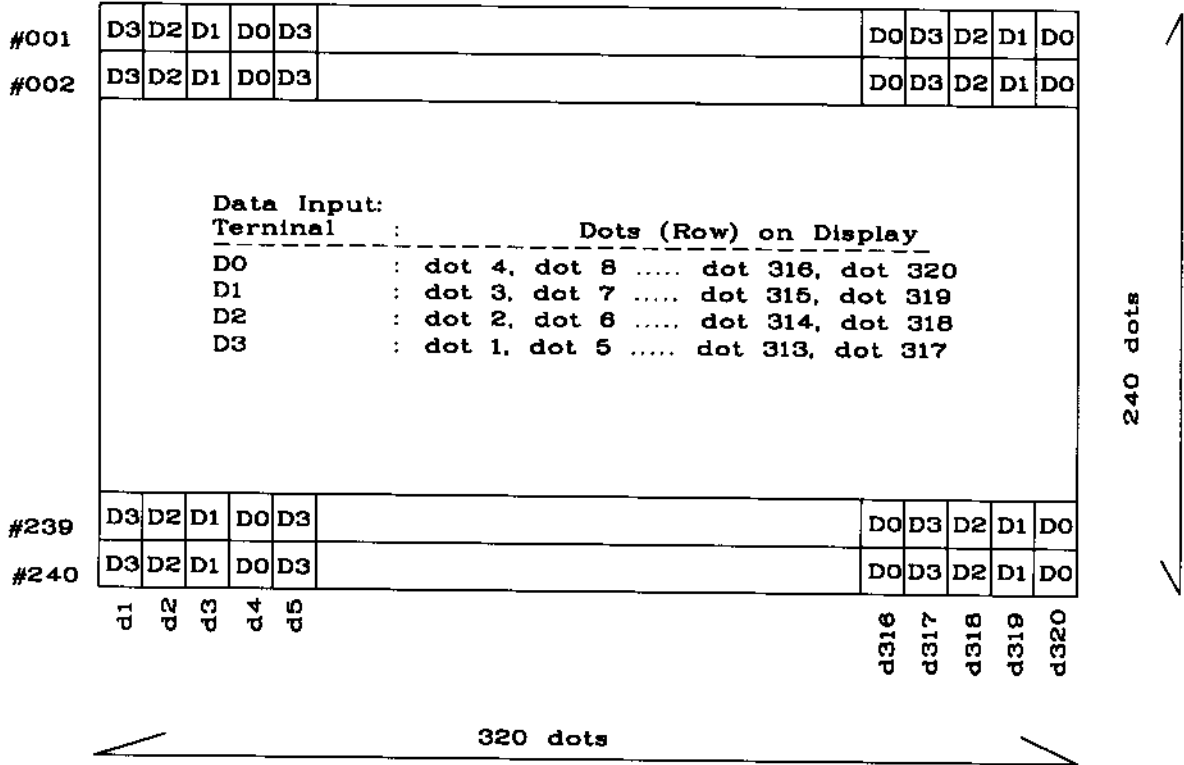
8-3. POWER ON/OFF TIMING



The missing pixels may occur when the LCM is driven beyond above power interface timing sequence.

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8-4.DISPLAY PATTERN



9. RELIABILITY TEST

NO	ITEM	CONDITION			STANDARD	NOTE
1	High Temp. Storage	70°C	120HR		Appearance without defect	
2	Low Temp. Storage	-20°C	120HR		Appearance without defect	
3	High Temp. & High Humi. Storage	40°C 90%RH	120HR		Appearance without defect	
4	Thermal Shock	-20°C, 30min → 25°C, 5min → 70°C, 30min → 25°C, 5min (1cycle)			Appearance without defect	5 cycles

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NOTE:

• SAFETY

- 1.If the LCD panel breaks, be careful not to get the liquid crystal to touch your skin.
- 2.If the liquid crystal touches your skin or clothes, please wash it off immediately by using soap and water.

• HANDLING

- 1.Avoid static electricity which can damage the CMOS LSI.
- 2.Do not remove the panel or frame from the module.
- 3.The polarizing plate of the display is very fragile. So, please handle it very carefully.
- 4.Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of plate.
- 5.Do not use ketonics solvent & Aromatic solvent, use with a soft cloth soaked with a cleaning naphtha solvent.

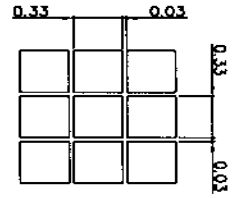
• STORAGE

- 1.Store the panel or module in a dark place where the temperature is $25^{\circ}\text{C}\pm 5^{\circ}\text{C}$ and the humidity is below 65% RH.
- 2.Do not place the module near organics solvents or corrosive gases.
- 3.Do not crush, shake, or jolt the module.

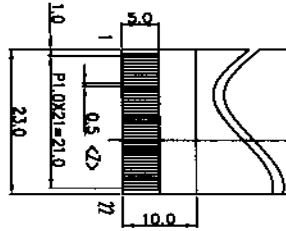
• TERMS OF WARRANT

- 1.Acceptance inspection period
The period is within one month after the arrival of contracted commodity at the buyer's factory site.
- 2.Applicable warrant period
The period is within twelve months since the date of shipping out under normal using and storage conditions.

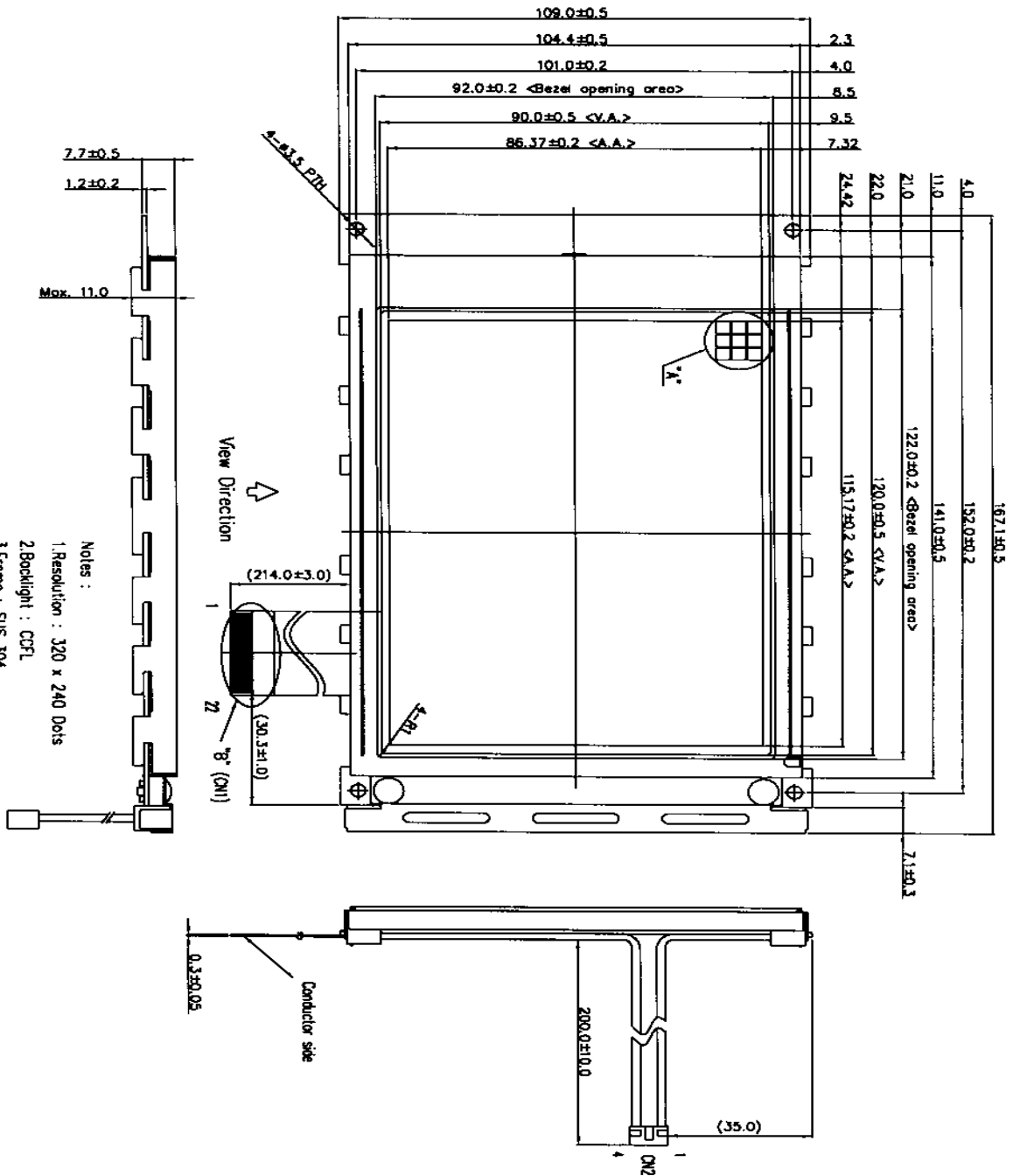
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Detail "A"
(Scale 30:1)



Detail "B"
(Scale 1.5:1)



- Notes :
- 1. Resolution : 320 x 240 Dots
 - 2. Backlight : CCFL
 - 3. Frame : SUS 304

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